Continuous Improvement at SRS

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2016
• Provide a brief overview of the Continuous Improvement programs at Savannah River Site (SRS)
• **What’s in it for us?**
  - Energized organization --- Small ideas can lead to BIG improvements
  - Stronger Nuclear Safety Culture
  - Standard work with quality built-in
  - Can lead to cost savings, cost avoidances and reduced schedules.
Lean Business System

FACILITATED LEAN EVENTS:
- Value Stream Analysis (VSA)
- Rapid Improvement Event (RIE)
- Projects, JDIs, etc.

WORKPLACE LEAN ACTIVITIES:
- Visual Management
- Standard Work
- Problem Solving Tools

STRATEGIC PLAN AND TRUE NORTH METRICS:
- Establishes vision and mission for organization
- Basis for hardwiring visual management

Continuous improvement is a core value similar to safety